

ATTENTION OBSERVE PRECAUTIONS FOR HANDLING ELECTROSTATIC DISCHARGE SENSITIVE DEVICES

#### Features

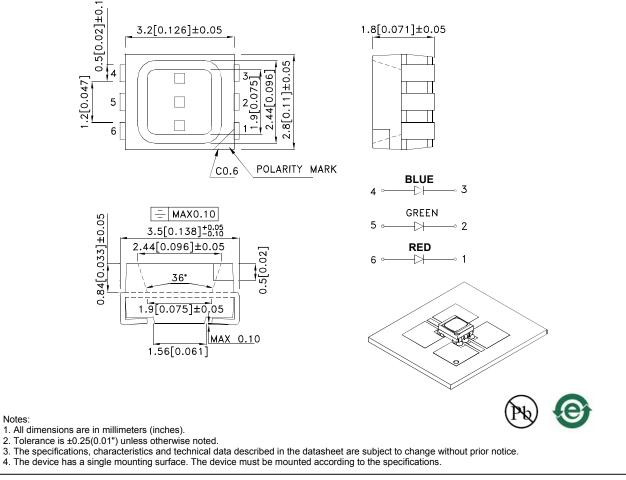
- Outstanding material efficiency.
- Low power consumption.
- Can produce any color in visible spectrum, including white light.
- Suitable for all SMD assembly and solder process.
- Available on tape and reel.
- Package: 2000pcs / reel .
- Moisture sensitivity level : level 3.
- Low current IF=2mA operating.
- RoHS compliant.

#### Part Number: AAAF3529LSEEZGKQBKS

Hyper Red Green Blue

#### Descriptions

- The Hyper Red source color devices are made with AlGaInP on GaAs substrate Light Emitting Diode.
- The Green source color devices are made with InGaN on Sapphire Light Emitting Diode.
- The Blue source color devices are made with InGaN on Sapphire Light Emitting Diode.
- Electrostatic discharge and power surge could damage the LEDs.
- It is recommended to use a wrist band or antielectrostatic glove when handling the LEDs.
- All devices, equipments and machineries must be electrically grounded.



#### SPEC NO: DSAO4457 APPROVED: Wynec

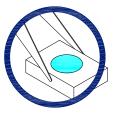
REV NO: V.3B CHECKED: Allen Liu DATE: JUL/07/2016 DRAWN: L.T.Zhang PAGE: 1 OF 8 ERP: 1201009103

#### Package Dimensions

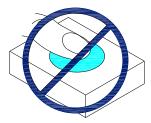
### **Handling Precautions**

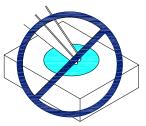
Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly Orangeuces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools.



2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.

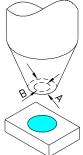




3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



- 4.1. The inner diameter of the SMD pickup nozzle should not exceed the size of the LED to prevent air leaks.
- 4.2. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 4.3. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



5. As silicone encapsulation is permeable to gases, some corrosive substances such as  $H_2S$  might corrode silver plating of leadframe. Special care should be taken if an LED with silicone encapsulation is to be used near such substances.

Selection Guide Part No.	Emitting Color (Material)	Lens Type	lv (mcd) [2] @ 2mA		Viewing Angle [1]
			Min.	Тур.	201/2
	Hyper Red (AlGaInP)	Water Clear	10	20	130°
AAAF3529LSEEZGKQBKS	Green (InGaN)		80	180	
	Blue (InGaN)		12	30	

Notes:

1.  $\theta$ 1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.

2. Luminous intensity / luminous Flux: +/-15%.

3. Luminous intensity value is traceable to CIE127-2007 standards.

### Electrical / Optical Characteristics at TA=25°C

Symbol	Parameter	Emitting Color	Тур.	Max.	Units	Test Conditions
λpeak	Peak Wavelength	Hyper Red Green Blue	630 515 460		nm	I⊧=2mA
λD [1]	Dominant Wavelength	Hyper Red Green Blue	621 525 465		nm	I⊧=2mA
Δλ1/2	Spectral Line Half-width	Hyper Red Green Blue	20 35 25		nm	IF=2mA
С	Capacitance	Hyper Red Green Blue	25 45 100		pF	VF=0V;f=1MHz
VF [2]	Forward Voltage	Hyper Red Green Blue	1.8 2.65 2.65	2.1 3.1 3.1	V	I⊧=2mA
lr	Reverse Current	Hyper Red Green Blue		10 50 50	uA	Vr=5V

Notes:

1.Wavelength: +/-1nm.

2.Forward Voltage: +/-0.1V.

3.Wavelength value is traceable to CIE127-2007 standards.

4.Excess driving current and/or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

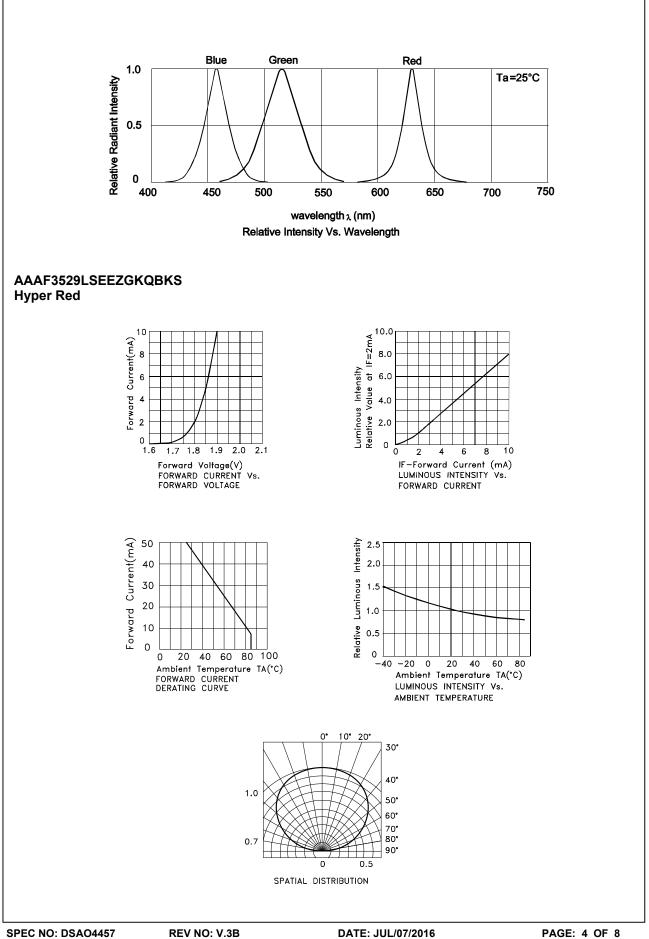
#### Absolute Maximum Ratings at TA=25°C

Parameter	Hyper Red	Green	Blue	Units	
Power dissipation	105	93	93	mW	
DC Forward Current	50	30	30	mA	
Peak Forward Current [1]	195	150	150	mA	
Electrostatic Discharge Threshold (HBM)	3000	450	250	V	
Reverse Voltage		V			
Operating Temperature	-40°C To +85°C				
Storage Temperature	-40°C To +85°C				

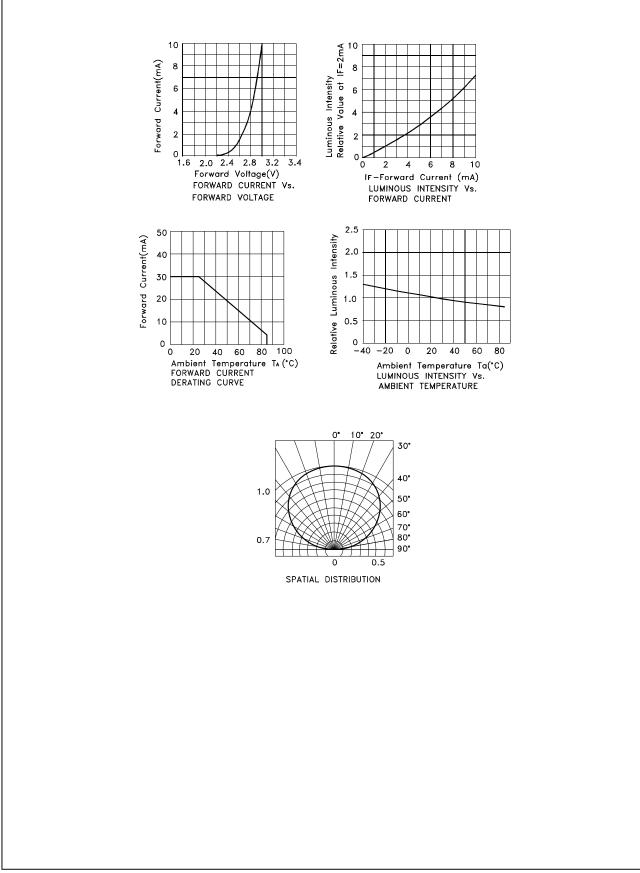
Notes:

1. 1/10 Duty Cycle, 0.1ms Pulse Width.

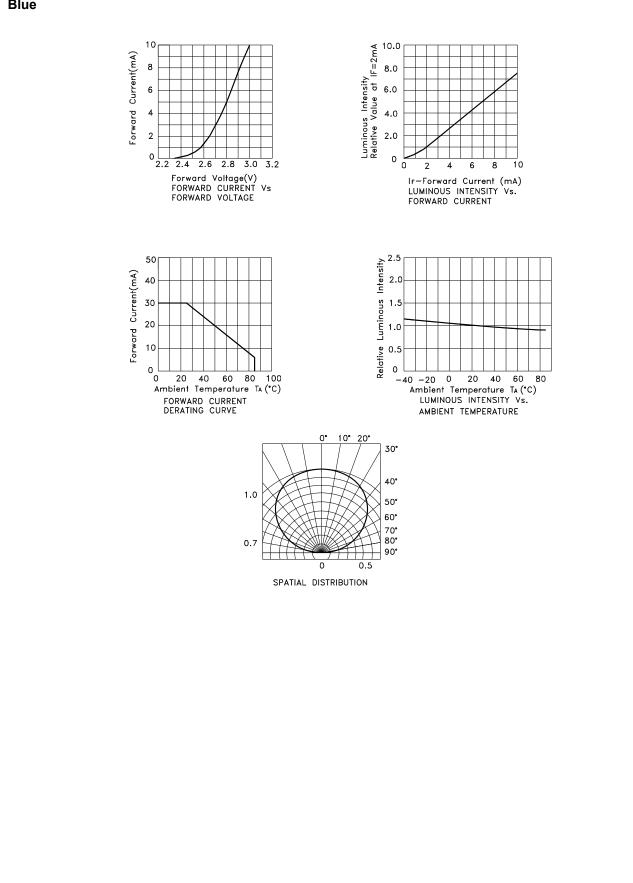
 Relative humidity levels maintained between 40% and 60% in production area are recommended to avoid the build-up of static electricity – Ref JEDEC/JESD625-A and JEDEC/J-STD-033.



Green



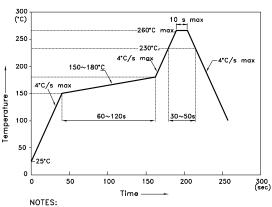
Blue



### AAAF3529LSEEZGKQBKS

Reflow soldering is recommended and the soldering profile is shown below. Other soldering methods are not recommended as they might cause damage to the product.

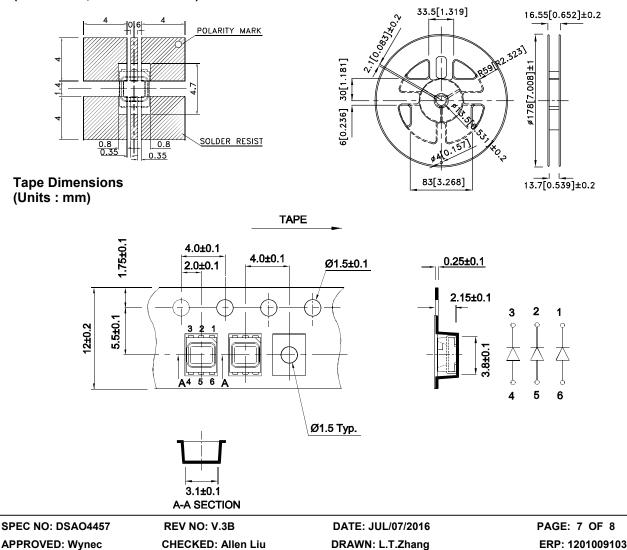
Reflow Soldering Profile For Lead-free SMT Process.

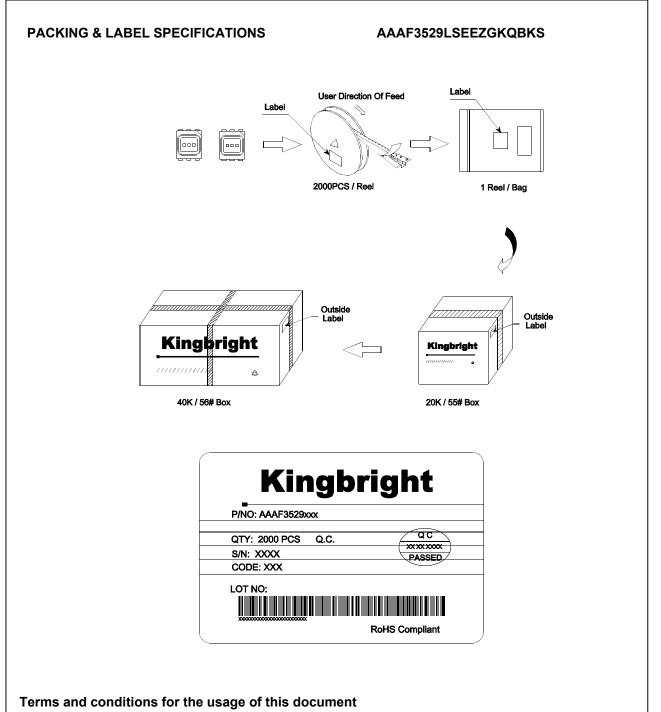


Time \_\_\_\_\_ NOTES: 1.We recommend the reflow temperature 245°C(+/-5°C).The maximum soldering temperature should be limited to 260°C. 2.Don't cause stress to the epoxy resin while it is exposed to be the temperature to high temperature. 3.Number of reflow process shall be 2 times or less.

**Recommended Soldering Pattern** (Units : mm; Tolerance: ± 0.1)







### 1. The information included in this document reflects representative usage scenarios and is intended for technical reference only.

- 2. The part number, type, and specifications mentioned in this document are subject to future change and improvement without notice. Before production usage customer should refer to the latest datasheet for the updated specifications.
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