

## Bantam Tools™ Desktop PCB Milling Machine Specifications

If you have questions about the Bantam Tools<sup>TM</sup> Desktop PCB Milling Machine's capabilities or specifications, please don't hesitate to contact us at support@bantamtools.com.

Dimensions	
Frame Dimensions	10.25 × 10 × 12.75 in 260 × 254 × 324 mm
Overall Dimensions	12.75 × 12 × 12.875 in 324 × 305 × 327 mm
Working Volume (spoilboard removed)	5.5 × 4.5 × 1.6 in 140 × 114 × 40.6 mm
Working Volume (spoilboard installed)	5.5 × 4.5 × 1.35 in 140 × 114 × 34.3 mm
Weight	16.8 lb 7.62 kg
Mechanics	

Body	3/8 in (9.5 mm) HDPE and 6061 aluminum
Ways	Case-hardened precision-ground steel
Bed	¼ in (6.4 mm) 6061 aluminum mounting plate
XYZ Bearings	PTFE-filled acetal resin sleeve bearing Allows for faster rapid speed and increased machine rigidity
XYZ Motors	Stepper motors with 0.000125 in (0.003175 mm) microstepping
Spindle Motor	Custom designed brushless DC motor dynamically balanced to G2.5 grade for minimal vibration.
Max XYZ Traverse Speed	100 in/min 2,600 mm/min
Spindle Speed	8,500 - 26,000 rpm
Accuracy	<0.003" per 6" linear travel
Repeatability	± 0.001"
Backlash	< 0.001"

PCB Cut Speed	Up to 100 in/min 2,600 mm/min	
Electronics		
Power Requirements	100-240 V AC 50/60Hz 1.4A	
Consumption	50W Typical / 120W Peak	
Operating Temperature	40–110 °F 4–43 °C	
Software		
Арр	Otherplan	
System Requirements	Mac OS X 10.9 or higher Windows 7 or higher 64-bit operating system required Graphics card with OpenGL ES 2.0 support	
Interface	USB 2.0	
File Input	Eagle BRD (.brd) Gerber RS-274X (.gtl and .grb) G-Code (.nc and .tap) SVG (.svg)	

Features	Free Intuitive interface Free tech support CAM tool path planning for supported file types Automatic tool location Automatic homing/calibration Real-time data feedback while milling 3D preview view of your imported file	
Tools		
Tool Holding	ER-11 collet	
Largest Recommended Shank Size	1/8 in 3.5 mm	
Smallest Recommended End Mill Size	0.010 in 0.25 mm	
Materials  All materials listed here are merely a sampling of what can be used on the Bantam Tools™  Desktop PCB Milling Machine.		
Machining Wax	High speed Regular	
FR-1 Printed Circuit Board (PCB) Blanks	Single-sided Double-sided	
Wood	Birch plywood Maple	
Metal	Copper Brass Aluminum, 6061	

Plastic	HDPE Polycarbonate Acrylic Delrin
In the Box	
Power Supply	External
Power Cable	IEC Type B
USB 2.0 Cable	A-type to B-type
Tool Kit	Collet wrenches, small and large x 3 each Collet, ER-11, for 1/8 in shank, and collet nut ×1 each Pulley Belts, replacement ×6 Alignment jig ×1 Alignment jig screws, M3 x 8 mm ×3 Allen Wrench, 2 mm, for jig ×1 Probing Clip and Probing Clip Bolt x1 each Bit Fan x1 Vacuum Port Adapter x1
Getting Started Project materials  Bantam Tools PCB Badge  Fusion 360 Aluminum Ring Project  Engraving Dog Tags with SVG Files	PCB blank, FR-1, 4 in x 5 in, single-sided x2 LED, 5mm x2 Resistor, 22-ohm, x2 Battery, CR2032 x1 Battery holder x1 Scotch tape, roll, double-sided x1 Aluminum, 1 in x 2 in x 0.125 in, x1 Nitto Tape samples x15 Scouring pad sample Dog tags, red and black, x1 each End mill, flat, 1/8"×1 End mill, flat, 1/32"×1 PCB Engraving Bit, 0.005" x1 Metal Engraving Bit (80°) x1

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